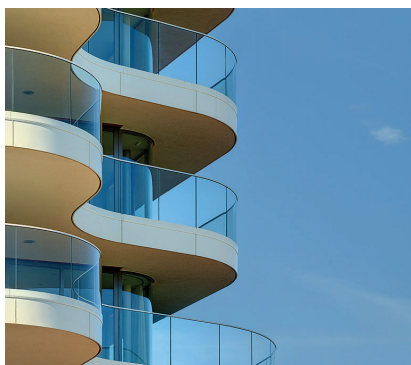


competence sheet

# Bending.

An essential part of modern architecture

Bending	Float, white glass, hard and soft coatings, screen printing and decorations.
max. length	6.000 mm
max. width	3.210 mm
Glass thickness	4-70 mm laminated safety glass structures
Bending shape	Cylindrical, cylindrical with straight extensions, multiple radii, elliptical, conical, twisted, S-bends, spherical and aspherical.
Radii	Float from 30 mm, hard coatings from 250 mm, soft coatings from 400 mm (depending on bending angles and dimensions).
Max. bending angle	180°
Rise	1.100 mm
Notes	All specifications are subject to change and under considering the following characteristics: radius, bending angle, developed length, chord, rise and height.
Further finishing options	Curved glass as chemically toughened glass with excellent optical properties, for alarm protection with alarm wire insert or as a heatable glass unit.



 **Hero-Glas**<sup>®</sup>  
Passion for Glass

Hero-Glas<sup>®</sup> Veredelungs GmbH  
Industriestr. 1  
26906 Dersum, Germany

Tel.: +49 (0) 49 63 / 915 0  
E-Mail: [info@hero-glas.de](mailto:info@hero-glas.de)