# Litree

# Clean Water, Clean Earth

Litree provides a wide range of water purifying solutions, including				
	Municipal water treatment			
	Industrial processing water treatment			
	One-step solution to household water problems			
	Public application, such as offices, restaurants, airports, hotels, hospitals and schools			
	One-step solution to outdoor drinking			
	Municipal wastewater treatment			
П	Industrial wastewater treatment			

#### Headquarter

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#### Manufacturer

Hainan Litree Purifying Technology Co.,Ltd.
Suzhou Litree UF Membrane Technology Co.,Ltd.



# **UF Membrane Module**

Leading Ultrafiltration Technology

# LEADING IN UF TECHNOLOGY



# **The Company**

Litree Enterprise is a professional hi-tech group specialized in research, development and manufacturing of ultra-filtration (UF) water purification equipments and systems.

Litree has two UF membrane production sites in Haikou and Suzhou.

Litree possess many national and international patents in UF membrane technology, UF products are widely used in municipal water supply, rural

water quantity improvement, industrial processing water supply, municipal sewage treatment and recycling, industrial waste water recycling, and seawater desalination, etc.

Litree UF products are exported to many countries and regions, Litree has established subsidiaries in North America, Europe and Turkey, providing prompt technical support and service to clients around the world.



### **International Certifications**







CDPH Title 22 (US)



AMST (Japan)

# **Pressurized Vessel UF Module PVC Inside-out**

#### **Features**

- PVC alloy membrane material with improved hydrophilicity
- Pores are evenly distributed with high precision
- Unique anti-fouling membrane surface
- High and stable flux
- Operating under low pressure with less energy consumption
- High physical strength and chemical resistance

# **Specifications**

Model	LH3-0650-V	LH3-1060-V	LH4-1080-V
Design flux	0.4-1.0 m <sup>3</sup> /h (106-264 gal/h)	1.6-3.2 m³/h (432-845 gal/h)	2.4-4.8 m³/h (634-1268 gal/h)
Permeate turbidity $^{\textcircled{1}}$			
Active membrane area	10 m <sup>2</sup>	40 m²	60 m <sup>2</sup>
Module dimensions	Ø 187x1398 mm	Ø 277x1715 mm	Ø 305x2315 mm
Membrane type	Inside-out hollow fiber  Improved PVC  0.01 µm  1.0 / 1.6 mm		
Membrane material			
Nominal pore size			
Inside/outside diameters of hollow fiber			

1 Permeate turbidity refers to the measurement value with raw water turbidity < 50 NTU.

The data above is for reference only, raw water used for testing comes from the city of Haikou.

# **Typical Operating Conditions**

Operating mode	Dead end or cross flow
Suggested trans-membrane pressure (TMP)	0.02-0.08 MPa (2.9-11.6 psi)
Max. inlet pressure	0.3 MPa (43.5 psi)
Max. TMP	0.15 MPa (21.8 psi)
Max. backwash TMP	0.25 MPa (36 psi)
Max. operating temperature	40 ℃
pH range	2-13
Backwash flux	175 LMH
Backwash time	20-180 sec
Backwash interval	20-60 min



# **Application**



#### Municipal water plant

Applied module: LH3-1060-V In operation since: September 2007 Capacity: 300,000 m<sup>3</sup>/day (79 mgd)

Location: Taiwan

#### Silica material process ultra-pure water treatment

LH3-1060-V Applied module: Phase I in 2008 In operation since: Phase II in 2009

Capacity: 19,000 m<sup>3</sup>/day (5 mgd)

Location: Sichuan,China

#### Water reclamation

Applied module: LH3-1060-V In operation since: January 2007

12,000 m<sup>3</sup>/day (3.17 mgd) Capacity:

Location: Shanghai, China

#### **Coal wastewater treatment**

Applied module: LH3-1060-V In operation since: May 2007

8,000 m<sup>3</sup>/day (2.1 mgd) Capacity: Heilongjiang,China Location:

#### Seawater desalination

LH3-1060-V Applied module: May 2004 In operation since:

Capacity: 4,800 m<sup>3</sup>/day (1.27 mgd)

Location: Malaysia

# **Integrated Equipment**

The core element of the equipment is LH3-1060-V & LH3-0650-V inside-out UF membrane module

### **Features**

- High removal rate of suspended substance, microorganism, colloid and impurities
- Realize unattended operation with the convenient remote monitoring services
- Standardized module configuration with a wide design flux range
- Integrative design, convenient installation and operation
- Low operating cost, easy maintenance
- Long service life

# **Application Field**

- Small scale municipal water supply
- Rural water supply
- Public place drinking water supply
- Food and beverage processing water treatment
- Reclaimed water reuse



# **Application**



#### **Drinking water purification system**

Feed water: Well water
In operation since: September 2011
Capacity: 360 m³/day (79 mgd)
Location: Lagos, Nigeria



#### Rural water supply system

Supply scope: Rural schools and residents

Project since: 2012

Population covered: 350,000 persons

Location: over the Hainan islands, China



#### Small scale municipal water supply

Supply scope: Small towns
Project since: 2009
Quantity of adopted systems: 150 units
Location: over Malaysia



#### Displaced persons centralized water supply

Supply scope: Displaced persons

in WenChuan earthquake

Quantity of adopted systems: 86 units

Population covered: 280,000 persons

# Pressurized Vessel UF Module PVDF Outside-in

#### **Features**

- Pores are evenly distributed with high precision
- Unique anti-fouling membrane surface
- High and stable flux
- Operating under low pressure with less energy consumption
- High physical strength and chemical resistance

# **Specifications**

Model	LW3-0660-F	LW2-0960-F
Active membrane area	40 m²	50 m <sup>2</sup>
Model dimensions	Ø224x1810 mm	Ø271x1860 mm
Membrane type	Outside-in hollow fiber	
Membrane material	PVDF	
Nominal pore size	0.02 μm	
ID/OD of hollow fiber	0.7 / 1.3 mm	

# **Typical Operating Conditions**

	LW3-0660-F	LW2-0960-F
Max. inlet pressure	0.3 MPa(43.5psi) 0.25 MPa(36psi) 38 °C 2 - 12	
Max.TMP		
Max. operating temperature		
pH range		
Forward flush flow	2.0 - 3.0 m³/h	3.0 - 4.5 m³/h
Forward flush time	e 20-30 sec	
Backwash flow	4.0 - 6.0 m³/h	5.0 - 7.5 m³/h
Backwash time	20-60 sec	
Air scouring flow	2.5 - 5.0 m³/h	5.0 - 12.0 m³/h



# **Application**



#### Olympic Village wastewater treatment

Capacity: 20,000m³/day (5.28 gmd)
In operation since: October 2013
Raw water: Domestic wastewater
Location: Sochi, Russia



#### Reclaimed water treatment of WWTP

Capacity: 7,500 m³/day (1.98 mgd)
In operation since: October 2012

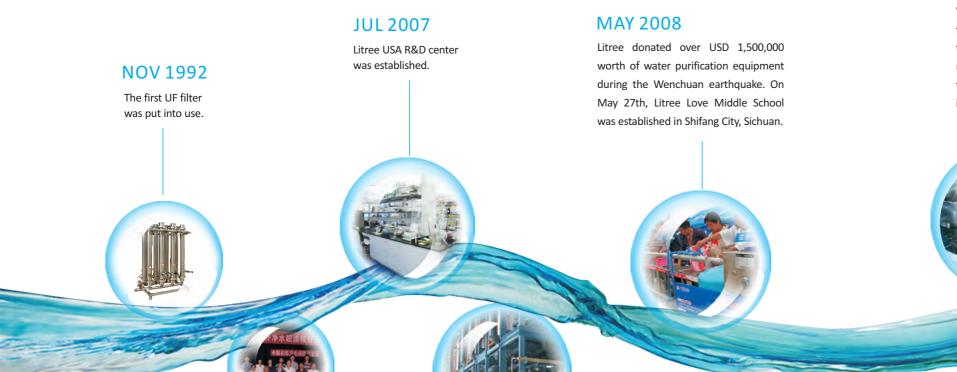
Raw water: Wastewater treatment plant

Location: Tianjin, China



#### Mine wastewater treatment

Capacity: 1,380 m³/day (0.36 gmd)
In operation since: November 2012
Raw water: Mine waste water
Location: Shanxi, China



## SEP 1998

Litree donated over USD 200,000 worth of water purification equipment and established 60 water stations to solve drinking water problems in disaster area.

### OCT 2007

Litree UF membrane modules were applied to Kaohsiung Kaotan Municipal Water Plant in Taiwan. The water treatment capacity is 300,000 m³/day.

#### **DEC 2009**

Shandong Dongying Nanjiao Municipal Water Plant went into operation. It was the first large-scale municipal water plant that used domestically manufactured UF membrane. It was also the first project that adopted immersed PVC membrane in municipal water treatment.

#### **JAN 2013**

Litree European service center was established.

### **MAY 2011**

Litree Turkey sales center was established.



## NOV 2013

The latest innovation technology
- PVC reinforced UF membrane
was launched in Amsterdam.

### MAY 2009

Litree European (the Netherlands) sales center was established.

### MAY 2010

Litree supplied and maintained all direct drinking water equipment for Shanghai World Expo, providing direct drinking water for 73,000,000 visitors from 260 countries.

Litree direct drinking water equipment provided 150,000 tons of water during the 184 days of running.