

**PRODUCER OF ORIGINAL
NAPKINS**

HORECUP



Base in Slovak Republic , Nitra



Basic facts:



- Converting hall and warehouse:
12,000 m² placed on 3 Ha
- Converting capacity:
1200 T/month
13 converting lines
- Employees: 100
- Turnover:
2023: 19,20 mil. Euro
2024: 21,20 mil. Euro
2025: 22,15 mil. Euro

Ranked as one of the biggest napkins producers in CEE.

Production:



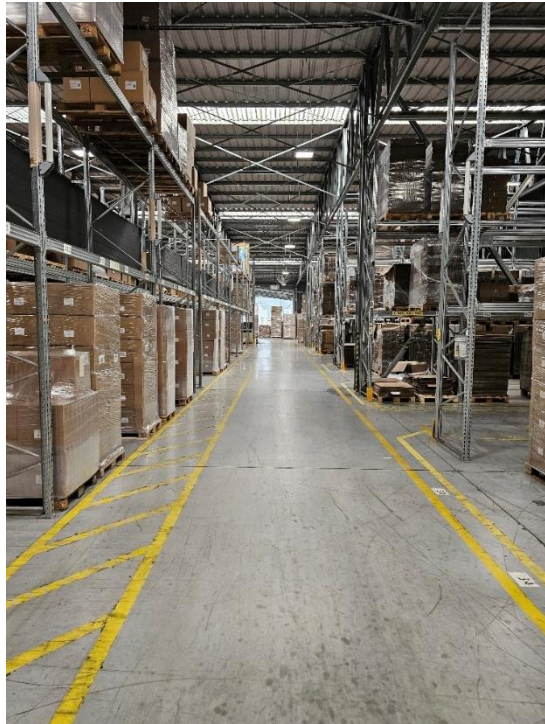
- Automated production



- The latest technology in use

<https://www.youtube.com/watch?v=xtpuTmjss4I&t=27s>

Finished goods Warehouse :



- Fully Automatic Warehouse of finished goods



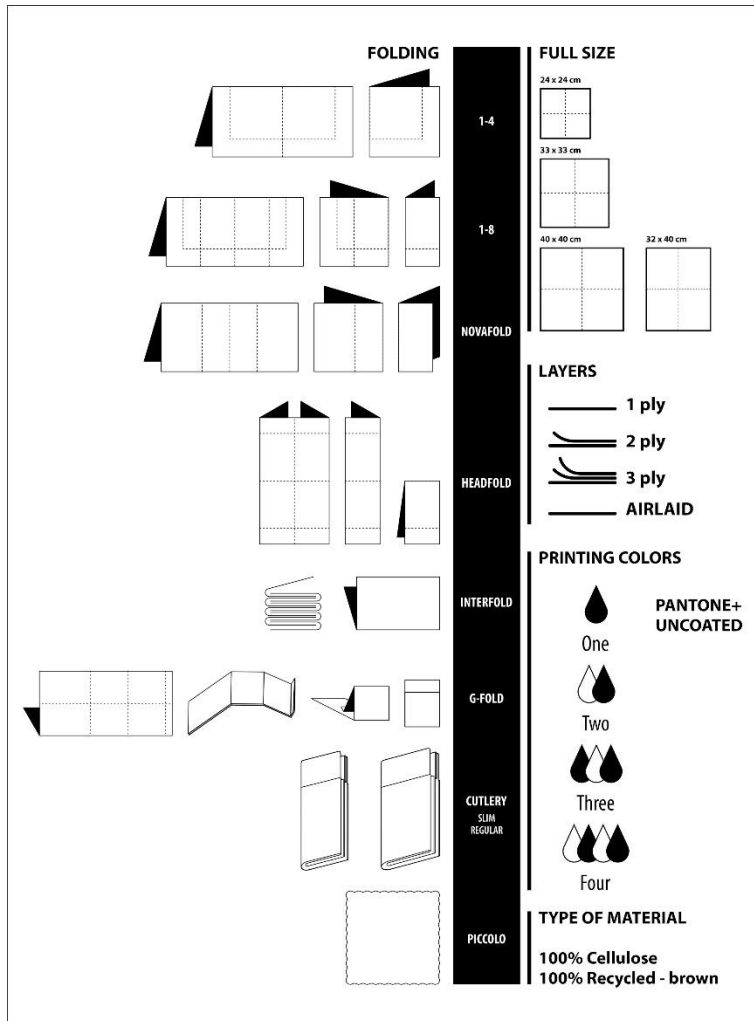
- Capacity: 1800 pal.

Raw material Warehouse:




- Capacity: ca.1700 t
- Structure of raw material:
 - 100% cellulose (white and coloured)
 - Recycled(white, brown)
 - Airlaid

Product range:




- Raw material: 100% cellulose, Recycled, Airlaid
- Size: 24x24, 33x33, 40x40
- Layers: 1, 2, 3,
- Folding: 8 different types
- Printing: max. 4 colours


Products sample:




Full size: 165 x 210 mm



Folded format: 165 x 105 mm



Recommended printing area
5 mm from the inner edge
of the embossing
155 x 95 mm



Maximum printing area
5 mm from the edge of the napkin
155 x 200 mm

INTERFOLD

1 PLY
 2 PLY

Embossing | 1T Embossing | 2T

Number of printing colors
 One color Two colors Three colors

The color system used in printing is: **PANTONE+ Uncoated**

Material type
 100% Cellulose - white 100% Recycled Paper - brown

Packaging

INTERFOLD 1T				INTERFOLD 2T			
Number of pieces	Number of packages	Dimensions	Package	Number of pieces	Number of packages	Dimensions	Package
250	21	BANDER	Standard label for cartons (100 x 70 mm)	250	22	BANDER	Standard label for cartons (100 x 70 mm)
Outer carton dimension: 400 x 355 x 345 mm				Outer carton dimension: 435 x 355 x 455 mm			
250	21	BANDER	Standard label for cartons (100 x 70 mm)	250	21	BANDER	Standard label for cartons (100 x 70 mm)
Outer carton dimension: 400 x 355 x 345 mm				Outer carton dimension: 400 x 355 x 345 mm			


Standard carton Modified carton

Marking


Design name

16,5 x 21 cm | 2-PLY WHITE | NOWAFOLD
32 x 250 (2000) pcs.


Standard label
 Modified label




16,5-1-2 INTERFOLD WHITE




16,5-1-2 INTERFOLD WHITE




16,5-1-2 INTERFOLD WHITE




16,5-1-2 INTERFOLD WHITE




16,5-1-2 INTERFOLD BROWN



16,5-1-2 INTERFOLD BROWN



16,5-1-2 INTERFOLD BROWN



16,5-1-2 INTERFOLD BROWN

20

L7 L15

Products sample:

Full size: 300 x 240 mm

Folded format: 85 x 115 mm

Recommended printing area
5 mm from the inner edge
of the embossing
75 x 75 mm

Maximum printing area
5 mm from the edge of the napkin
75 x 75 mm

G-FOLD

1 PLY

Embossing | TT

Number of printing colors

One color Two colors Three colors

The color system used in printing is: **PANTONE+ Uncoated**

Material type

100% Cellulose - white

Packaging

G-FOLD TT		
Number of packs	Number of packs	Packaging
300	36	BANDER

Outer carton dimension: 595 x 365 x 365 mm

Standard carton Modified carton

Marking

Design name

30 x 24 cm | 1-PLY WHITE | G-Fold
36 x 300 (10800) pcs

Standard label for carton (100 x 70 mm)

Standard label Modified label

24-1-G FOLD WHITE

24-1-G FOLD WHITE

24-1-G FOLD WHITE

24-1-G FOLD WHITE

12 16

22

Certification:

Certificate SGSCH-COC-010180

The Organization
HoReCup, s.r.o.

Deňé Hony 13, 949 01 Nitra, Slovakia

has been assessed and certified as meeting the requirements of
FSC™ Chain-of-Custody

The company was assessed against the following standards
FSC-STD-40-004 V01 – Chain of Custody Certification
FSC-STD-50-001 Requirements for use of the FSC trademarks by Certificate Holders
for the products detailed in the scope below:

Purchase of FSC Mix and FSC Recycled paper in rolls and production and sale of FSC Mix and FSC
Recycled household sanitary pulp and paper products and packaging and wrappings of paper under
Transfer system.

This certificate is valid from 07 May 2025 until 31 March 2029 and remains valid subject to satisfactory surveillance
audits.
Issue 8. Certified since 01 April 2014

Authorized by
Christian Huber
SGS Společnost pro Surveillances SA
1, Place des Alpes, 1201 Genève, Switzerland
T +41 (0)22 735 91 11 - www.sgs.com

The validity of this certificate and the verified on the Internet: <https://www.fsc.org>. For the full list of product groups covered by this certificate see <https://www.fsc.org>. This certificate itself does
not constitute a guarantee of the accuracy of the information provided on the Internet. The FSC Chain of Custody Certification is subject to the FSC Chain of Custody Certification Rules. The certificate holder is responsible for
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FSC

LRQA

Certificate issue date:	21 October 2024	Audit date:	10 September 2024
Certificate issue year:	October 2024	Issue year:	2024
Certificate valid from:	21 September 2024	Issue number:	2024

Certificate of Approval

This is to certify that:
HoReCup, s.r.o.

Deňé Hony 13, 949 01 Nitra, Slovakia

has been audited by LRQA, and found to meet the requirements set out in:
BRCGS Global Standard for Packaging Materials Issue 7, October 2024

Announced
and has attained certification at Grade AA applicable to Product Field 02 - Papermaking 07 - Print processes
Approval number(s): 00032925

The scope of this approval is applicable to:
The conversion of paper (white or coloured, single or multi layered) into flexo printed or non-printed and / or embossed
napkins with various fold patterns and paper drink coasters.

Marta Escudero
Regional Director, Europe
Issued by: LRQA Limited



This license includes the products shown on the valid original licence.

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BRC



HoReCup, s.r.o.

has received the Nordic Ecolabel license No. 3005 0085
for the product group: 005 Tissue paper

criteria 6.1 - valid to: December 31 2027

Stockholm, December 04 2025, Ecolabelling Sweden

Aina Unusson, CEO

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SWAN

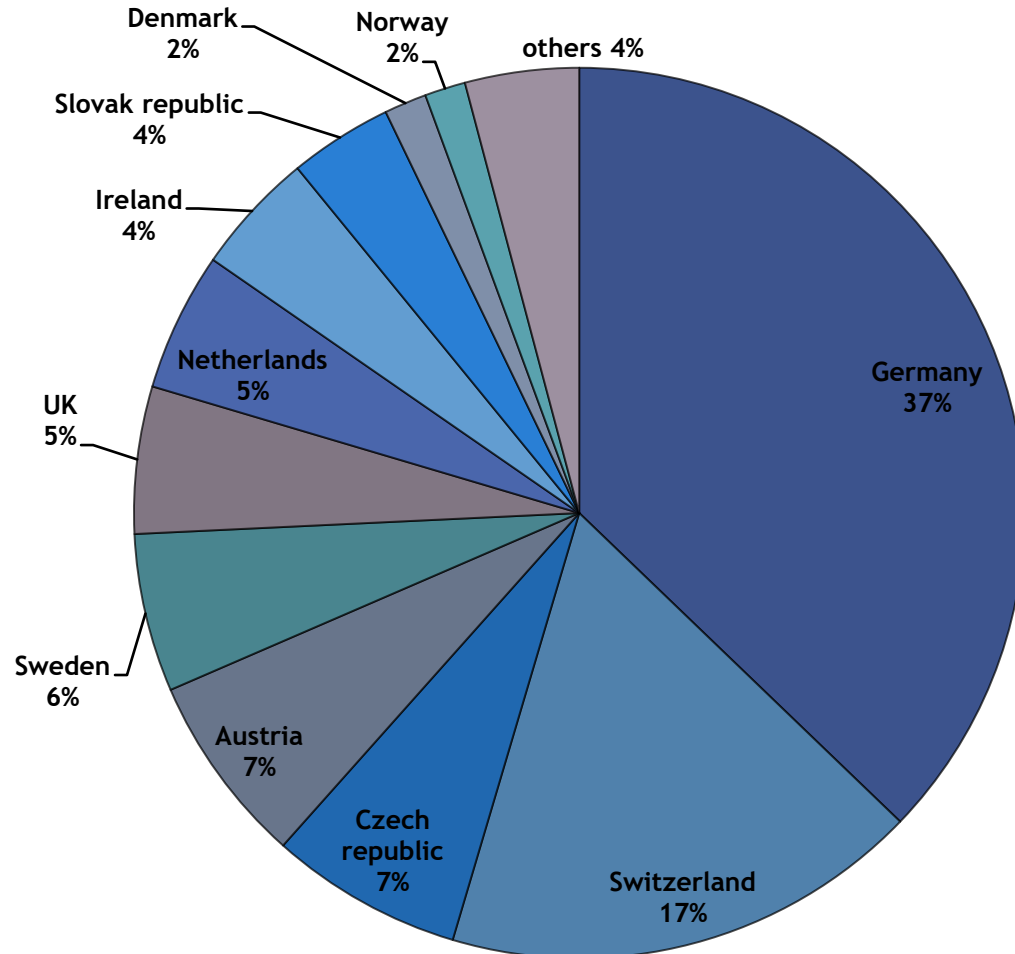
Sedex site
reference:

ZS1029286

SMETA

Our markets:

where we supply



- More than 11 countries
- More than 100 satisfied customers



Thank you for your attention.